



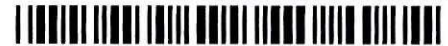
Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

JUL 06 2018

004489

D350-589-011
Job Sheet 180136



Part No: D350-589-011

Job Qty: 2 ea

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/26/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 18 2018
105	Packaging	2 pcs		7/26/18	0.00	0.00	Packaging1-3		JUL 18 2018
110	QC	2 pcs		7/26/18	0.00	0.00	QC4		JAB Smb
120	Packaging	2 pcs		7/26/18	0.00	0.00	Packaging3-1		JAB Smb
125	DC	2 pcs		7/26/18	0.00	0.00	DC		JAB Smb
130	QC21-FG	2 Ea		7/26/18	0.00	0.00	QC21		JUL 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	6 Ea (3 ea)	90-Start up Operation	5051680
D2583	Latch Bracket	6 Ea (3 ea)	90-Start up Operation	5056768
D2585	Latch Clamp	6 Ea (3 ea)	90-Start up Operation	5054609
D2586	Door Latch	6 Ea (3 ea)	90-Start up Operation	5057725
D2587	Door Plug	2 Ea (1 ea)	90-Start up Operation	5038352
D2589	Keys, Key Chain	2 Ea (1 ea)	90-Start up Operation	7132962
MS20470AD4-5	Rivet, Universal Head	12 Ea (6 ea)	90-Start up Operation	5049829
MS21042L3	Nut	6 Ea (3 ea)	90-Start up Operation	5078167
MS27039-1-15	Screw	6 Ea (3 ea)	90-Start up Operation	5038766
NAS1149D0363J	Washer	6 Ea (3 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2237	6	48	0
	D2583	6	50	0
	D2585	6	48	0
	D2586	6	31	0
	D2587	2	25	0
	D2589	2	228	0
	MS20470AD4-5	12	2,287	0
	MS21042L3	6	1,209	0
	MS27039-1-15	6	201	0
	NAS1149D0363J	6	1,721	0

Part Specifications

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
Part No. _____	Scrap ☐	☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
NCR No. _____	Use ☐	☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
Date: _____	Suspense ☐	☐	Composite ☐	Supplier ☐	
Date: _____		MRB (QS1042) Approval			
Instructions: _____		Disposition			
Revision: _____		Completed By			
Inspector: _____		Lead hand / Supervisor Approval Verification			
Exp Date: _____		QC / QA Coordinator Approval			

Container No: S093336

Part: D350-589-011

Job No: 180136

Serial No/Batch: S093336

Date: 07/10/18

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CANADA
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TEGORY	
Power Loss/Surge	Positioned Wrong
Folio/Program	Outside Dimensions
Grain	Over/Under tolerance
Weld	Part Incorrect
Wrong Stock Pulled	Part Lost/Missing
Out of Sequence	Part Moved
Off-set	Drawing
Mislabeled	Finish
Fit/Function	Misread
Misaligned/off center	Turning Sequence

OTHER :	
Envirc	Use for Testing
Doc,	Poor Information
Equip/To	Rushing
Handling/	Product Improvement
Mate	Process Improvement
Internal Transport	Manufacturing Process
Tribal Knowledge	Past Due
LOA	
Substation	
Past Expiry Date	
Misidentified	

Specifications could not be found.

Plex 6/29/18 8:26 AM Dart.lajeunesse.marie

REFERENCE ONLY**3.4 PARTS LIST**

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D350-589-011Description: SIDE DOOR LATCH MODIFICATION INSTALLATION[illegible]